



SLUDGE TRAP WORKING

CHARACTERISTICS

A sludge trap is a device used to retain sludge, including: soil, sand, gravel and solid waste of all kind contained in wastewater and runoffs.

The installation of a sludge trap is specially recommended for the following cases:

- a) For garages, workshops, car washes, service stations, etc., and recommended whenever the use of a hydrocarbon separator is required.
- b) In hotels, bars, restaurants, butcher shops, food industries, etc., and all establishments where food residues can be removed with the wastewater.
- c) In all cases in which the wastewater produced can contain food remains or others that are prohibited to pour into public sewers and / or that may cause blockages in pipelines.

The volume of the sludge trap:

- a) In combination with a hydrocarbon separator:

- **Class 1** (slightly polluted water): 100 x separator flow. Example: covered parking
- **Class 2** (polluted water): 200 x separator flow. Example: Car wash
- **Class 3** (heavily polluted water): 300 x separator flow. Example: Cleaning of farming.

- b) In combination with a grease trap:

40 litres x 1 litre/second of the flow of the grease trap. Example: grease trap 10 l/s x sludge trap = 40 x 10 = 400l.

The sludge trap is designed according to **DIN 4040**, responding to the following specifications:

- Liquid surface:..... 0,25 m² x liter / second
- Retention time:.....3 minutes.
- Efficiency:..... 92%

All our sludge traps are equipped with adjustable riser.

The following table shows to what class belongs our sludge traps for particular use:

	SV 300	SV 500	SV 850	SV1100	SV1600	SV2400	SV3300	SV6000
Class 1	1,5 l/s	3 l/s	6 l/s	10 l/s	15 l/s	20 l/s	30 l/s	-
Class 2	-	1,5 l/s	3 l/s	5 l/s	8 l/s	10 l/s	15 l/s	30 l/s
Class 3	-	-	1,5 l/s	3 l/s	5 l/s	8 l/s	10 l/s	20 l/s

Working

Polluted effluents are introduced into the sludge trap by a grating. The sludge, whose density is generally higher than the water, is decanted. The waste water coming out from the sludge trap is reduced by over 90% of the initial sludge.